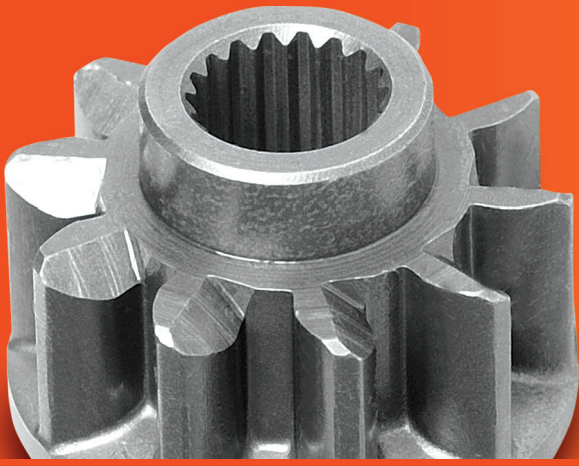


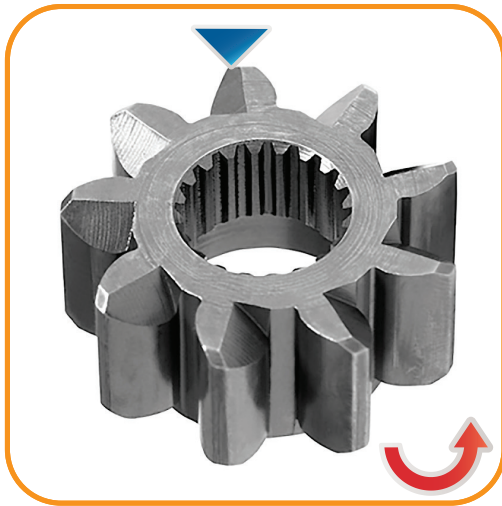
# INFORMATIVE 02

## TIPS ZEN S.A.

### PINION ROTATION

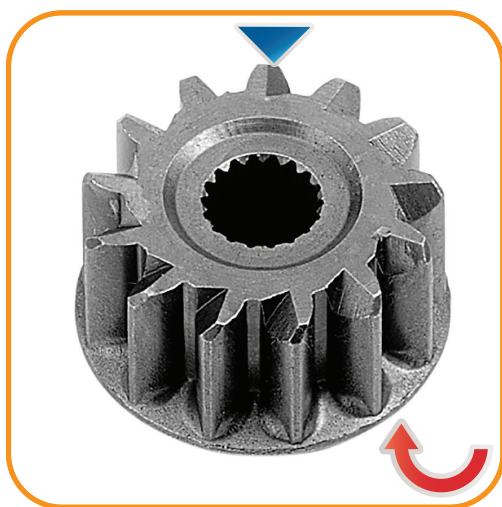


In this tip we will show **HOW TO IDENTIFY A PINION ROTATION**, in just a few steps:



TEETH WITH LEFT  
SIDE CHAMFER.

CW Rotation



TEETH WITH THE  
RIGHT SIDE CHAMFER.

CCW Rotation